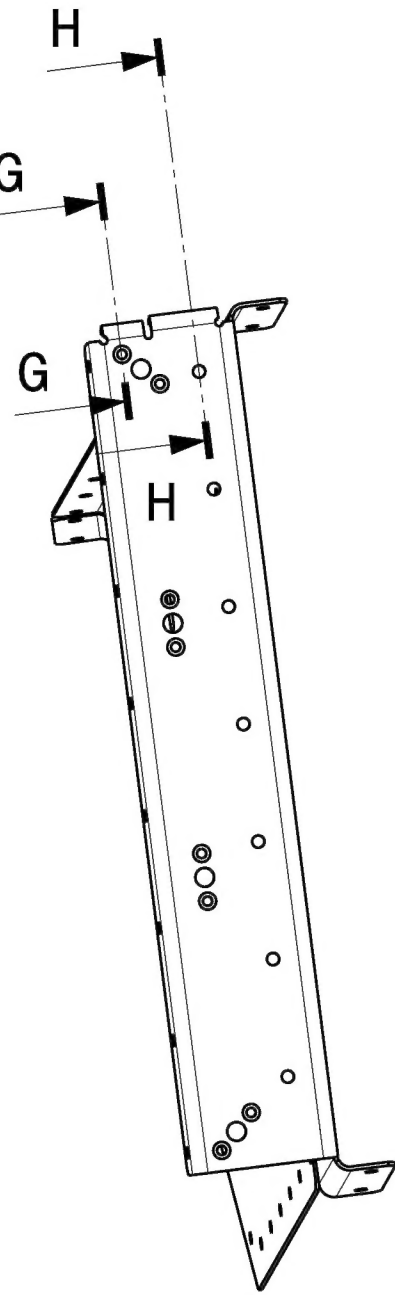
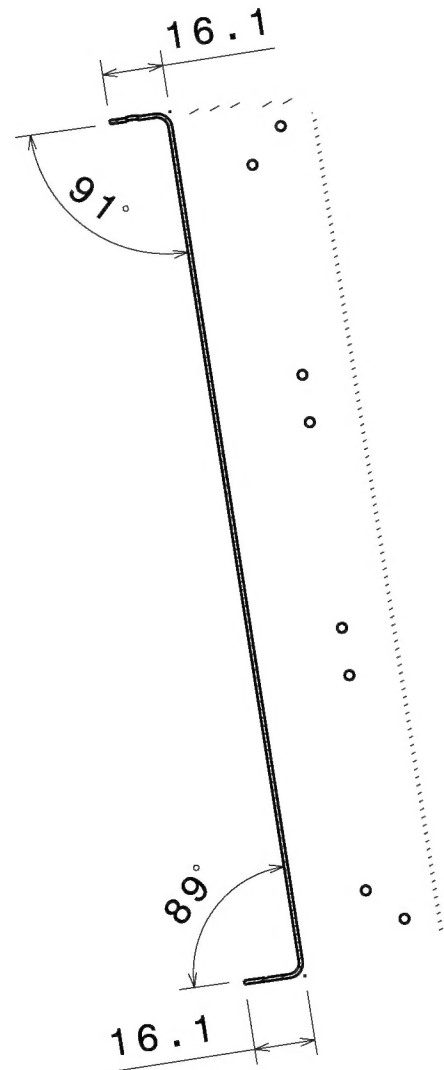
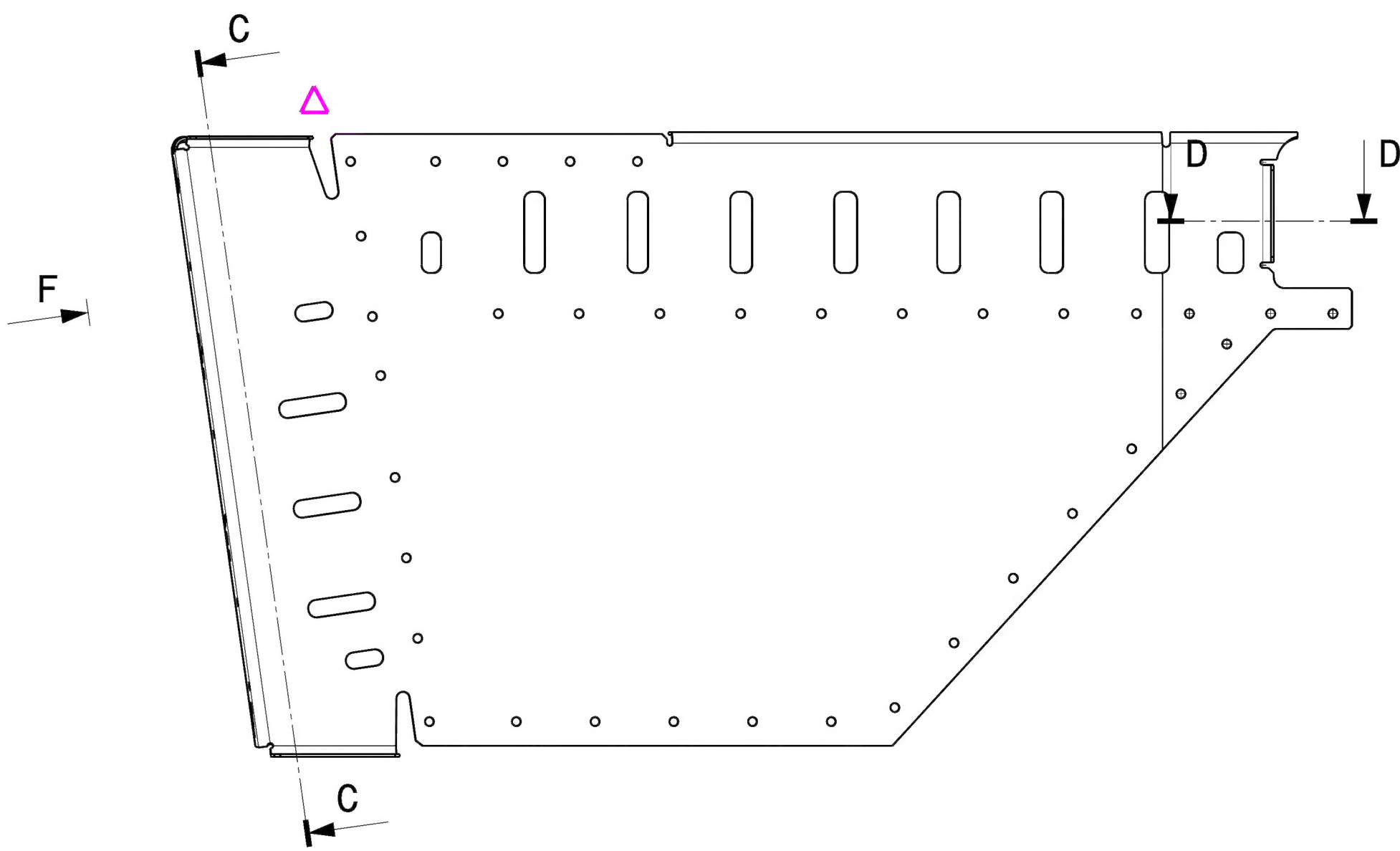


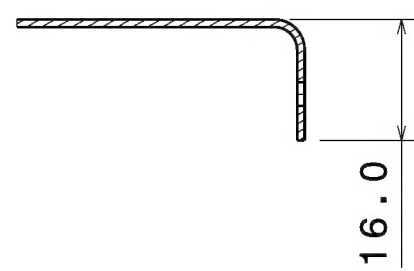
DRG NO QB21887/QB21920		SH A ↔ B	ISS P5Y			
ZONE	ISS	DESCRIPTION		DATE		APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.		27 MAY 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: PE		26 AUG 2015	DRG CHCK:	T CLARK
					PROJ ENGR:	
					MFG ENGR:	
					TECH APPL:	
				27 AUG 2015	DSGN APPL:	A G BUTCHER



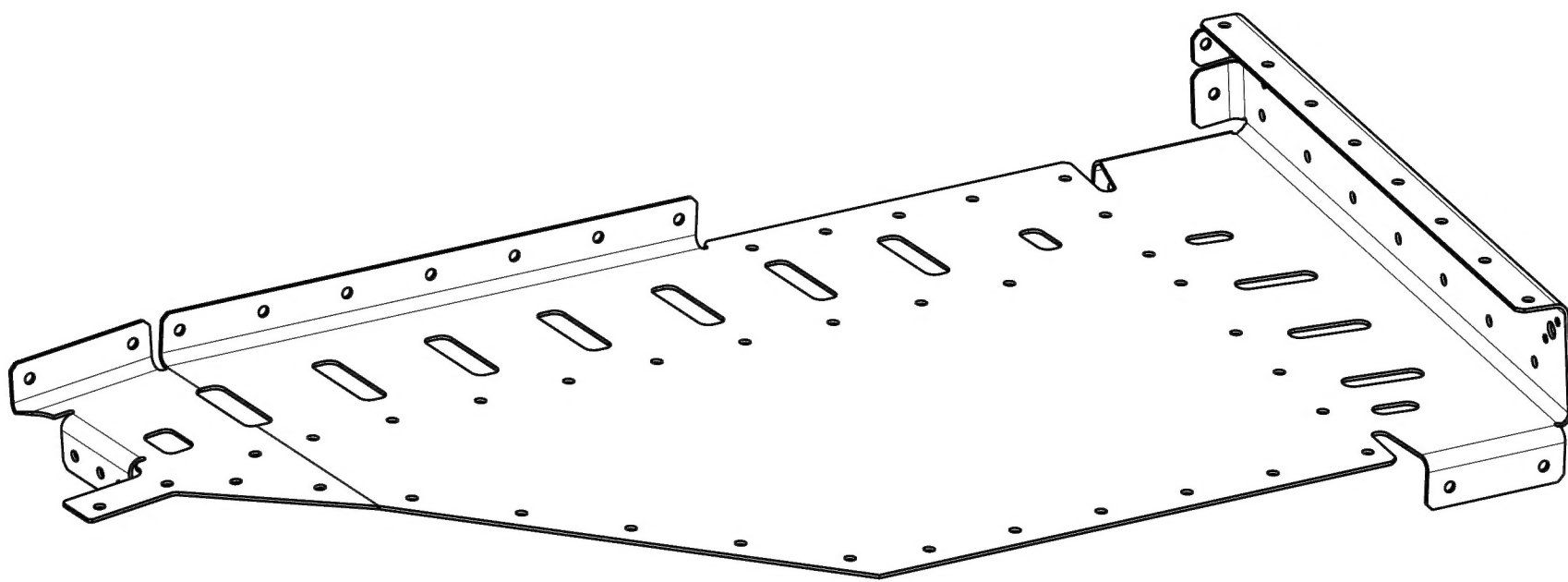
VIEW ON ARROW F



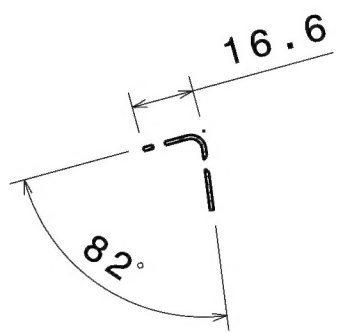
SECTION VIEW C-C
SCALE 1:1



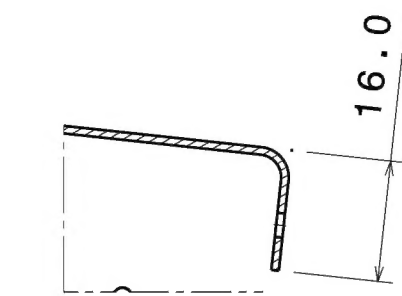
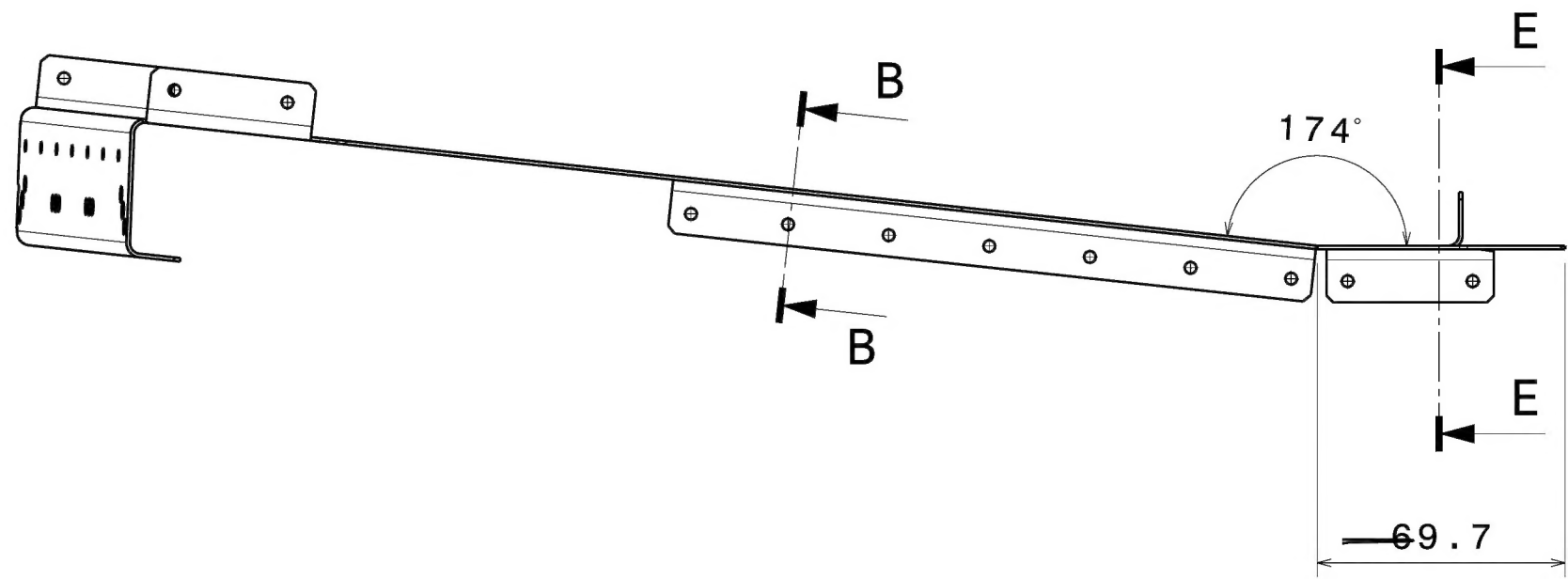
SECTION VIEW D-D
SCALE 1:1



ISOMETRIC VIEW
N.T.S

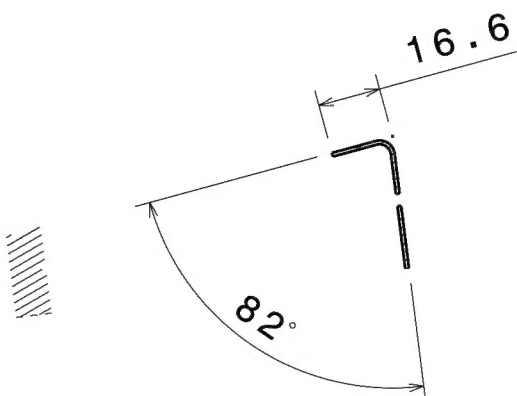


SECTION G-G

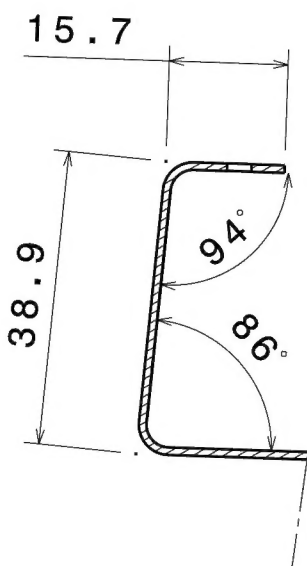
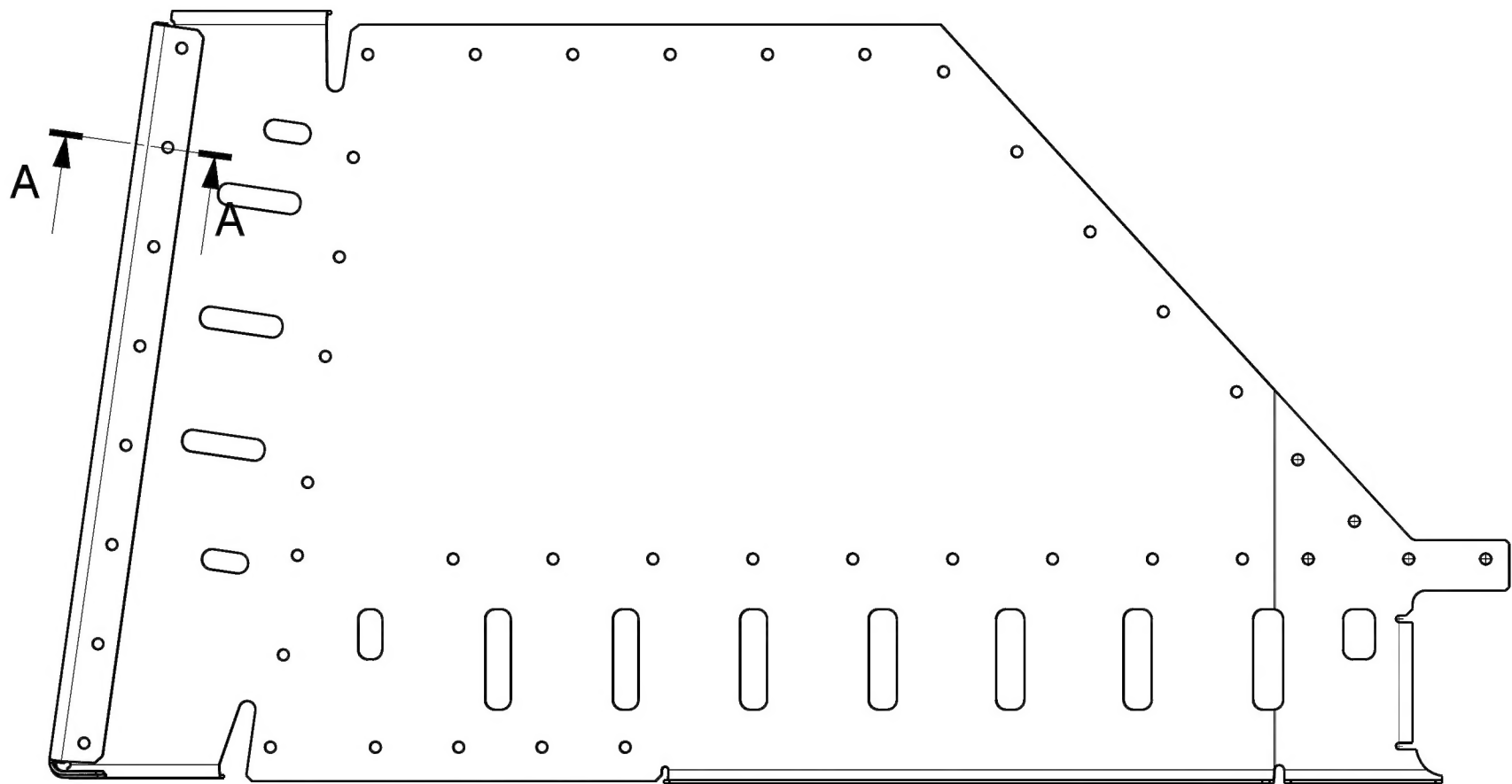


SECTION VIEW B-B
SCALE 1:1

SECTION VIEW E-E
SCALE 1:2



SECTION H-H



SECTION VIEW A-A
SCALE 1:1

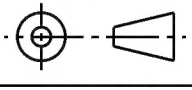
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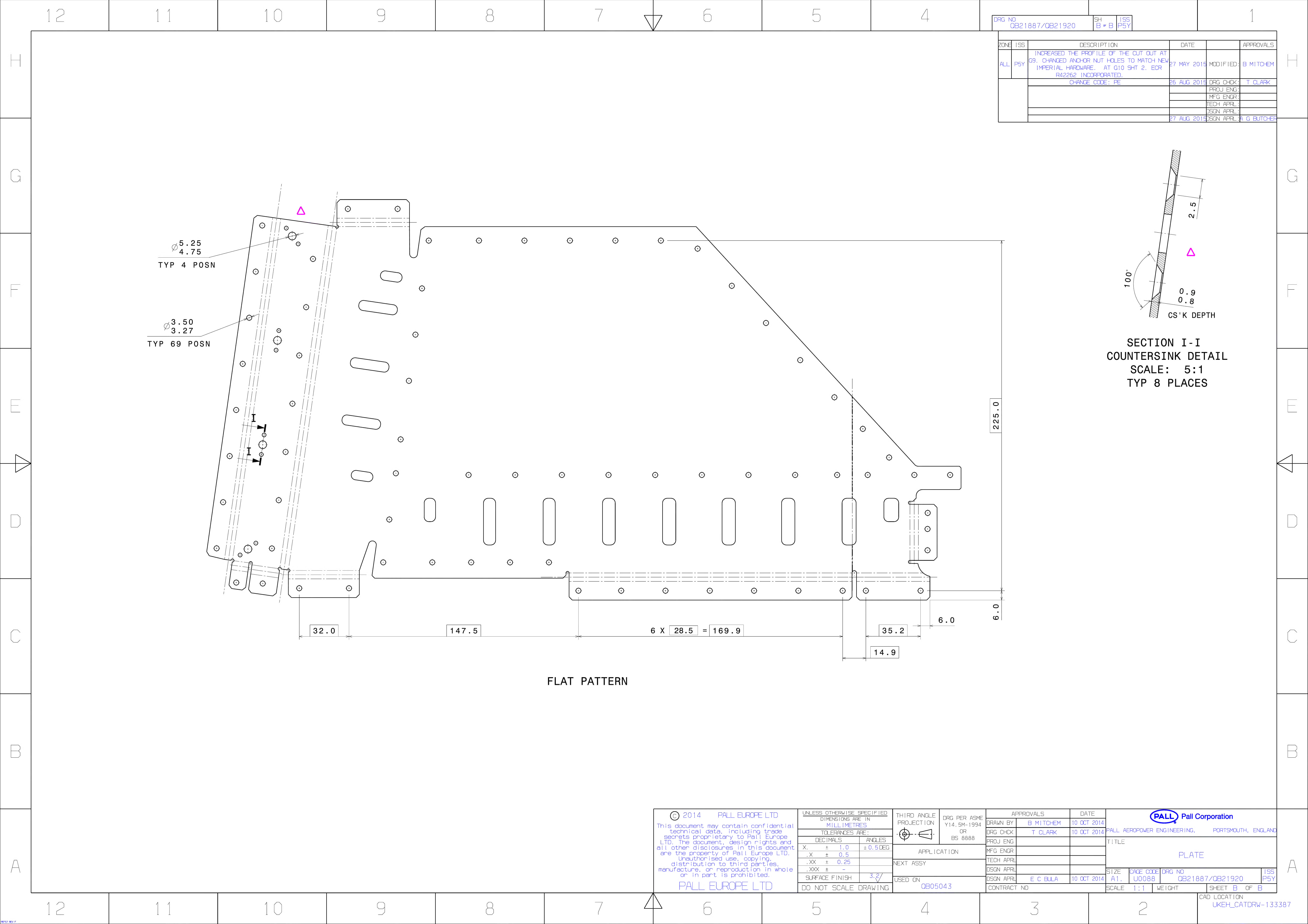
1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

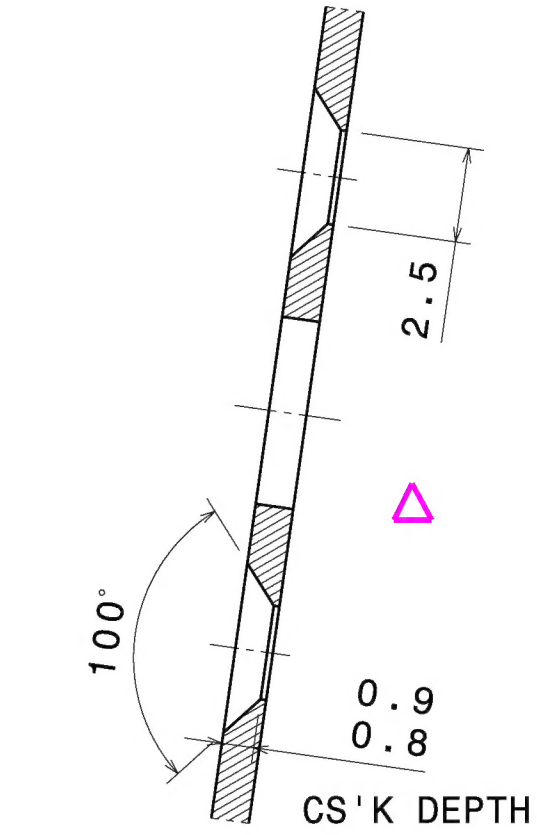
QB21887 - AS DRAWN
QB21920 - OPP HAND

PART MARK
TO QD5016  1 & 4

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				APPLICATION NEXT ASSY USED ON QB05043					SCALE 1:1 WEIGHT		SHEET A OF B		CAD LOCATION UKEH_CATDRW-133387



DRG NO QB21887/QB21920		SH B * B	ISS P5Y		
ZONE	ISS	DESCRIPTION		DATE	APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.		27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE		26 AUG 2015	DRG CHCK: T CLARK
					PROJ ENGR:
					MFG ENGR:
					TECH APPL:
				27 AUG 2015	DSGN APPL: A G BUTCHER



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CAD LOCATION
UKEH_CATDRW-133387